

125 BP Series

**BYPASS
ADJUSTABLE
FLOW MONITOR**

Monitor Flows of Corrosive and Non-Corrosive Liquids and Gases

KEY FEATURES

Best for Applications where the Ratio (Normal Flow/Set Point) is 10:1 or less.

FEATURES

- Broad Range of Adjustability
- Compact Size
- High Resolution
- Close On-Off Differential
- Ease of Customer Setting
- Monitors Gases or Liquids
- Materials: 316SS, Brass, Teflon®
- Confirms: Normal Flow Conditions
- Senses: High Flow or Low Flow conditions
- Output: Switch Contact

APPLICATIONS

- Vacuum Systems
- Wet Stations
- Gas Analyzers
- Cooling Systems
- Industrial Fluid Lines

OPERATION

When no flow is present the free magnetic piston rests on the bottom of the bore, which is in a bypass off the main line. Adjustment of the orifice in the main line creates a small bypass flow to lift the magnetic piston and actuate the reed switch. When flow decreases, the piston moves downward and the reed switch deactuates.


- Actuation Points for air at 68° F and 14.7 PSIA with increasing flow
- Deactuation (decreasing flow) averages 10% less than actuation (increasing flow)
- Repeatability ±2%
- Unit will pass greater flows


Corrections must be made for other fluids, line pressure and temperatures. Please consult your representative or the factory.

TEMPERATURE OPERATING RANGE

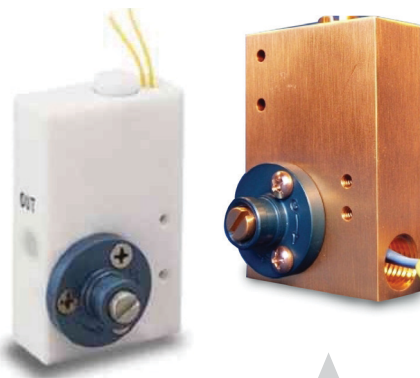
- 0° to 220° F (-17° to 104° C)

For other temperature ranges consult factory.

 Recognized 73/23/EEC/93/68/EEC

 Recognized File E75356

* At 60 PSIG (4.137 BARG)




CALIBRATION RANGE

| MODEL | | AIR SCC/M(SCFH) | WATER ML/M(GPH) | PORTS FNPT |
|----------|---------|--------------------|--------------------|---------------|
| 125 BP | Minimum | 100 (0.21) | 3 (0.048) | 1/8" |
| | Maximum | 20,000 (42.4) | 500 (7.93) | |
| 125 BPHF | Minimum | 200 (0.42) | 5 (0.079) | 1/8" |
| | Maximum | 60,000 (127)* | 950 (15.105) | |

PRESSURE LOSS TABLE

| AIR FLOW RATE CC/M (SCFH) | WATER FLOW RATE ML/M (GPH) | ΔP TO ATMOSPHERE MBARS (Inches of Water) |
|------------------------------|-------------------------------|---|
| 100 (0.21) | 3 (0.048) | 1.2 (0.50) |
| 5500 (11.7) | 200 (3.17) | 9.2 (3.71) |
| 7000 (14.8) | 400 (6.34) | 11.7 (4.71) |
| 20000 (42.4) | 500 (7.93) | 24.7 (9.93) |
| 60000 (127.1) | 950 (15.10) | 69.7 (28.00) |

SPECIFICATIONS

| BODY MATERIAL | WEIGHT OZ. (gm) | MAX WORKING PRESSURE PSIG (barg) | WETTED PARTS | SEAL |
|------------------|--------------------|-------------------------------------|-----------------|--------|
| Teflon® | 4.4 (123.5) | 100 (6.89) | Teflon® | Teflon |
| Brass | 16 (453.6) | 1500 (103.42) | Brass, Epoxy | Viton® |
| 316SS | 16 (453.6) | 3000 (206.84) | 316SS, Epoxy | Viton® |

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| SWITCH DATA | SPST | SPDT |
|-------------|------|------|
|-------------|------|------|

Maximum Switching Voltage

| | | |
|--------|-----|-----|
| DC (V) | 200 | 175 |
| AC (V) | 150 | 120 |

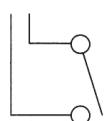
Contact Rating

| | | |
|---------|----|---|
| DC (W) | 50 | 5 |
| AC (VA) | 70 | 5 |

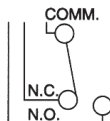
Maximum Switching Current (A)

| | | |
|--------|-----|-----|
| DC (A) | 1.0 | .25 |
| AC (A) | 0.7 | .25 |

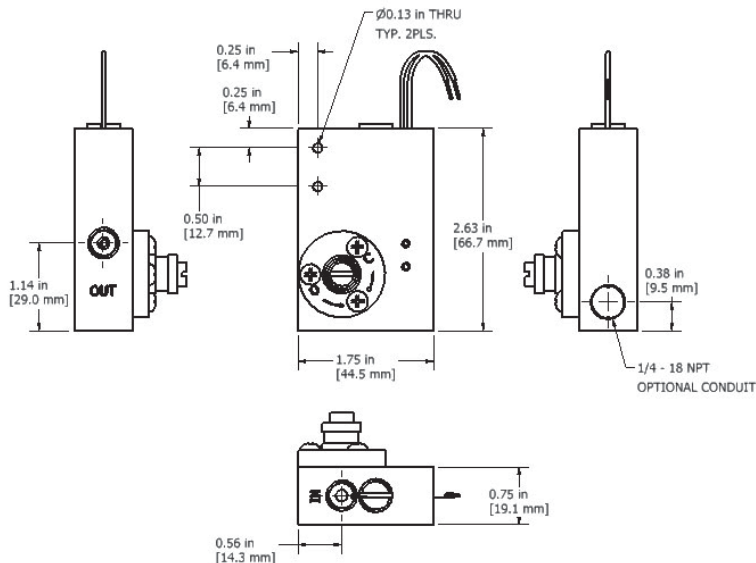
| LEADS | SPST | SPDT (optional) |
|-------|------|-----------------|
|-------|------|-----------------|



leads 18 in. min. from body 22 AWG, TFE insulation



leads 18 in. min. from body 24 AWG, TFE insulation
 • green - N.C.
 • blue - N.O.
 • white - Common



INSTALLATION

Mount vertically with the inlet port at bottom. A 10 micron filter is recommended.

Above values for resistive loads only. For inductive loads, surge current and rush current - contact protection is required, consult your local representative. SPDT UL Recognized (E47258).

HOW TO ORDER (Sales@ChemTec.com | (800) 222-2177)

| Model | Materials | Bypass Design | Electrical Conduit (Optional) | Switch | Options |
|-------|--|---|---|--|---|
| 125 | T Teflon [®] ** B Brass 316 316SS | BP By Pass BPHF By Pass High Flow | C (Blank for Standard Unit) (1/4" FNPT) | N.O. Single Pole Single Throw Normally Open N.C. Single Pole Single Throw Normally Closed (not available on conduit unit) SPDT Single Pole Double Throw* | TFE Teflon [®] Encapsulated Piston** O2 Oxygen Cleaned HT High Temperature Option 340° F (171° C) metallic body only KZ Kalrez [®] Seals EPR EPR Seals BN Buna N Seals |

*Consult factory

**Standard with Teflon[®] unit

Ⓢ Viton - E.I. Dupont & Co

Ⓢ Teflon - E.I. Dupont & Co

Ⓢ Kalrez - E.I. Dupont & Co

Note: All dimensions and specifications are subject to change for quality improvement. Not responsible for printing errors.

