Automatic Timing & Controls

Noted for its circuit flexibility, the **305E** also provides the highest accuracy among analog timers. Available for either ON-Delay or OFF-Delay operation.

The 305E provides delay, interval or pulse timing function for up to 7 load circuits through two instantaneous and two delayed switches. It features a plug-in design and cycle progress indication.

HIGHEST ACCURACY: Because of its exclusive infinite engagement clutch, the 305 has a repeat accuracy of 0.2%, highest of any timer in its class.

PLUG-IN AND DUST-TIGHT DESIGN: By virtue of its true plug-in design, the body of a 305E can be replaced in seconds without disturbing the housing or disconnecting the wiring. Its gasketed dial assembly forms a dust-tight seal against the housing, whether panel or surface-mounted.

FASTEST RESET: All 305 timers reset to a full-scale setting within 0.1 second, proportionately faster for shorter settings.

CIRCUIT FLEXIBILITY: All the contacts of its two instantaneous and two delayed load switches are externally accessible at a 14 point terminal block.

LONGEST LIFE: With an average mechanical life expectancy of over 5,000,000 operations before the first failure, the 305E is the leader in its class.

PILOT LIGHT: A built-in pilot light indicates that the timer is running.



OPERATION

The 305E is a synchronous motor-driven timer with an electricallyoperated clutch equipped either for ON-Delay or OFF-Delay operation.

ON-DELAY: When power is applied (start signal on), the clutch solenoid is energized. Two things happen immediately and simultaneously, the instantaneous switches transfer from one set of contacts to the other, and the motor begins to drive the cycle progress pointer toward zero.

At the end of the timed period, the pointer trips one of the delayed switches, a brief time later (about 1/2% of full scale), the other delayed switch is tripped, stopping the timer motor but leaving the clutch engaged. The timer does not reset until power to the clutch is removed.

OFF-DELAY: Timing starts when power is removed (start signal off), from the spring-loaded, normally engaged clutch. The timer is reset when power is restored to the clutch solenoid; simultaneously, the instantaneous contacts are tripped. Action of the delayed contacts is the same as with ON-Delay timers. A power outage stops the motor but does not reset the OFF-Delay 305E.

		ON DELAY Timing Sequence**					
SWITCH	CONTACTS	Before Start	During Cycle	*	End of Cycle		
Instantaneous	14-9/6-8						
	14-10/6-7						
Delayed (D ₂)	11-12						
	11-13						
Delayed (D ₁)	4-5						
	4-3						

*D2 trips approximately 1/2% of range after end of cycle. ** Assumes a sustained closed start signal (i.e. longer than the dial set time).

		OFF DELAY Timing Sequence**				
SWITCH	CONTACTS	Before Start	During Cycle	*	End of Cycle	
Instantaneous	14-9/6-8					
	14-10/6-7					
Delayed (D ₂)	11-12					
	11-13					
Delayed (D ₁)	4-5					
	4-3					
*D ₂ trips approxim ** Assumes a sustai Shown power on.	ately 1/2% of rang ned open start sig	ge after end o nal (i.e. longe	of cycle. er than the di	al set t	ime).	

BLACK—Circuit Closed

SPECIFICATIONS

STECHT						
MODELS	ON-Delay					
	OFF-Delay					
RANGES (AC)	16 standard ranges, from 6 SEC to 60 HRS at 60 Hz (7 SEC to 70 HRS at 50 Hz) other ranges on special order.					
	AC MODELS: ± 0.2% of full scale (For ranges of 60 SEC or less, it may be necessary to run time motor before start to achieve related accuracy)					
REPEAT ACCURACY	DC MODELS: \pm 1.75% of full scale at constant ambient temperature and \pm 15% voltage vari- ation (48, 125 and 250V models); \pm 3.5% of full scale at constant voltage and 32 to 120°F ambient temperature variations (all models).					
RESET TIME	0.1 SEC, full scale					
MIN. SETTING	1/60th of range (all models except 0.3 SEC f 6 SEC model)					
DIAL DIVISIONS	6 SEC, 60 SEC, 120 SEC, 240 SEC, 6 MIN, 60 MIN, 120 MIN, 240 MIN, 6 HR, and 60 HR — 120 Dial Divisions					
	15 SEC, 30 SEC, 15 MIN, 30 MIN, 15 HR., and 30 HR — 150 Dial Divisions					
	MECHANICAL: over 5,000,000 operations					
EXPECTANCY	CONTACTS: 3,000,000 operations under resistive or inductive load of 1A					
TIMING MOTOR	Synchronous, permanently lubricated					
TIMING MODES	Single cycle interval or delay					
LOAD	INSTANTANEOUS: two, each SPDT; self- cleaning, heavy-duty silver contacts.					
	DELAYED: two, each SPDT; precision type, silver contacts					
SWITCHES	CONTACT RATING (non-inductive): 10 amps, 120 VAC 5 amps, 240 VAC 1/4 amp, 115 VDC					
PILOT LIGHT	Wired in parallel with motor; standard with all AC and DC models					
TERMINALS	14 screw terminals accessible at rear; integral wiring diagram on timer housing (On DC timers, terminal 10 is not available for load circuit use on units rated 48 VDC or higher)					
HOUSING	Plug-in design; completely gasketed, dust-tight when surface or panel-mounted					
	AC MODELS: 120 or 240V, 50/60 Hz (all ranges), (± 10%, - 10%)					
	DC MODELS: 48, 125 or 250V with zener regulations; 28V without zener regulation.					
	AC MODELS: running current–0.128 A (115 VAC) inrush current–0.628 A (115 VAC)					
TEMPERATURE RATING	32° to 140°F (0 to 60°C)					
WEIGHT	NET: 2 lb., 6 oz. SHIPPING: 2 lb., 12 oz.					
MOUNTING	STANDARD: Hardware is provided to mount timer so that it is dust-tight from front of panel.					
ACCESSORIES	OPTIONAL: Surface mounting with front or rear-facing terminals. NEMA 12 (See Accessories)					

DIMENSIONS (INCHES/MILLIMETERS)



WIRING



CAUTION! Power for motor must be jumped from Terminal 1 to 11. Do NOT apply power to Terminal 12.

305E Series

automatictiming.com

RANGE-60 CYCLES-120 VAC			Basic Type	Range	Voltage Frequency	Arrange -ment	Setting	Feat	ures
6 SEC 101 15 SEC 004 30 SEC 006		MODEL NUMBER >>	305E						
60 SEC 007 120 SEC 008	Voltage								
6 MIN 029	Frequency			Arr	angement				
10 MIN 014 15 MIN 015	20/60 A	On-delay	/ (reset o	n power int	erruption)	1			
30 MIN 016	240/60 B	Off-delay (no	n-reset o	n power int	erruption)	2			
120 MIN 017					Special	0			
240 MIN 019 6 HB 030						Setting			
15 HR 021						Knob	0		
60 HR 022						Кеу	5		
RANGE-50 CYCLES-120 VAC							Features		
18 SEC 071					Basi	c, standar	d plug-in	Р	
35 SEC 165 70 SEC 166		Non plug-in ti					J-in timer	Х	
140 SEC 167						Basi	c standard	l unit	х
280 SEC 157 7 MIN 168							Sp	pecial	К
18 MIN 049 1 35 MIN 169 2	20/50 C	Accessories:					•		
70 MIN 170 140 MIN 171		0305-265-65-00 Si ti	urface mer (for a	ounting asse AC timers a	embly with nd 28 VDC	front faci timers o	ng termir nly)	als, le	SS
280 MIN 160 7 HR 164		0305-263-64-00 Surface mounting bracket - rear facing terminals							
18 HR 161						_			
70 HR 163									
RANGE - DC ÚNITS									
120 SEC 008 2	8 VDC H								
240 SEC 011 44 15 MIN 015 12	8 VDC J								
120 MIN 018 240 MIN 019 Special 000	50 VDC M Special K								

\\TYPICAL INSTALLATIONS







