Data Sheet



1008S 40 mm & 50 mm Stainless Steel Pressure Gauge

FEATURES

- FlutterGuard[™] reduces movement wear and pointer flutter
- Dry or liquid filled versions
- All welded stainless steel construction

TYPICAL USES

- Pumps and compressors
- OEM equipment
- Hydraulic tools
- Outdoor installation
- Control valves

| SPECIFICATIONS | 3 | | | |
|----------------------------------|---|--|--|--|
| Accuracy: | \pm 3-2-3% of span (ASME, Grade B) | | | |
| Dial Sizes: | 40, 50 mm | | | |
| Ranges: | 40 mm: Vacuum, compound to 15,000 psi 50 mm: Vacuum, compound to 15,000 psi | | | |
| Process Connection Location: | Lower, Center Back | | | |
| Process Connection Size: | 1/8 NPT, 1/4 NPT, SAE-4 7/16 - 20, 1/8 BSP | | | |
| Movement: | 304 Stainless steel, gear type | | | |
| Mounting Hardware: | U-clamp, front flange | | | |
| Dial: | Black figures on white background, aluminum | | | |
| Pointer: | Black, aluminum | | | |
| Weather Protection: | NEMA 4/IP66 | | | |
| Temperature Effects: | $\pm 0.04\%$ of span per °C change; ref. temp. 20 °C $\pm 0.4\%$ of span per 18 °F change; ref. temp. 68 °F | | | |
| Overpressure/ Proof Pressure: | 1.25 X Range | | | |
| Dampening: | FlutterGuard [™] and throttle plugs | | | |
| Approvals: | CRN, RoHS, CE/UKCA | | | |
| MIN/MAX TEMPERATURE LIMITS | | | | |

| N | MIN/MAX TEMPERATURE LIMITS | | | | |
|------------------|----------------------------|--------------------|--------------------|--|--|
| Version | Ambient | Process | Storage | | |
| Dry | -40 °F to 200 °F | -40 °F to 250 °F | -40 °F to 250 °F | | |
| | (-40 °C to 93 °C) | (-40 °C to 121 °C) | (-40 °C to 121 °C) | | |
| Glycerin Fill | 20 °F to 150 °F | 20 °F to 200 °F | 0° F to 150 °F | | |
| | (-7 °C to 66 °C) | (-7 °C to 66 °C) | (-18 °C to 66 °C) | | |
| Silicone Fill | -40 °F to 150 °F | -40 °F to 200 °F | -40 °F to 150 °F | | |
| | (-40 °C to 66 °C) | (-40 °C to 93 °C) | (-40 °C to 66 °C) | | |
| Halocarbon® Fill | -40 °F to 150 °F | -40 °F to 200 °F | -40 °F to 150 °F | | |
| | (-40 °C to 66 °C) | (-40 °C to 93 °C) | (-40 °C to 66 °C) | | |

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1008S 40 mm, 50 mm dial size

Center back connection with front flange



1008S

40 mm, 50 mm dial size

Lower connection

1008S 40 mm, 50 mm dial size

Center back connection with U-clamp



KEY BENEFITS

- True Zero[™] reduces reading errors by using a "zero box" instead of conventional dial pins
- Designed for limited space installations
- For severe outdoor and corrosive applications

| WETTED COMPONENTS | | | | |
|-----------------------|----------------|---|--------|--|
| Bourdon Tube | Process Con | nection Material | Joints | |
| 316L SS | 3 | 16 SS | Welded | |
| NON-WETTED COMPONENTS | | | | |
| Case | Ring | Ring Window | | |
| 304 SS | 316 SS crimped | 5 SS crimped Polycarbonate, glass, shatterproof glass | | |



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| ORDERING CODE | Example: | 501008 | S | L | 02 | L | XC4 | 100# |
|---|-------------------------------|---------------|-----------|-----------|----|---|-----|------|
| Dial Size/Model Code | | | | | | | | |
| 401008 - 40 mm (1½) dial | | | | | | | | |
| 501008 - 50 mm (2´´) dial | | 501008 | | | | | | |
| System | | | | | | | | |
| S - 316L Stainless steel tube/316 Stainless steel | process connection | | S | - | | | | |
| Case Fill | | | | _ | | | | |
| Blank - Dry liquid fillable | | | | | | | | |
| L - Liquid filled case (glycerin standard) | | | | L | | | | |
| Process Connection Size | | | | | | | | |
| 01 - ½ NPT Male | | | | | | | | |
| 02 - 1/4 NPT Male (N/A on 40 mm Lower Gauge) | | | | | 02 | | | |
| RW - SAE-4 7/16-20 straight thread (with washer, | O-ring and nut) | | | | | | | |
| 07 - 1/8 BSP (tapered) | | | | | | | | |
| Process Connection Location | | | | | | | | |
| L - Lower mount connection | | | | | | L | | |
| B - Center back connection | | | | | | | | |
| T - Top connection | | | | | | | | |
| D - Side connection (3 o'clock) | | | | | | | | |
| E - Side connection (9 o'clock) | | | | | | | | |
| Options (if choosing an option(s) must include | le an "X") | | | | | | X | |
| Dampening | | | | | | | | |
| GV - Silicone case fill | | | | | | | | |
| GX - Halocarbon® case fill | | | | | | | | |
| TU - Stainless steel throttle plug (.013 orifice) (St | andard with liquid filled and | Flutterguard™ | 30 psi ar | id above) | | | | |
| ZY - FlutterGuard [™] | | | | | | | | |
| Case/Ring | | | | | | | | |
| FF - Front flange | | | | | | | | |
| LJ - Liquid fillable dry gauge (throttle plug suppl | ied) | | | | | | | |
| UC - U-clamp | | | | | | | | |
| YW - 316L Stainless steel case and ring | | | | | | | | |
| Windows | | | | | | | | |
| RG - Glass (not available on liquid fill) | | | | | | | | |
| SG - Safety glass | | | | | | | | |
| Other | | | | | | | | |
| 6B - Cleaned for oxygen service (GX option requ | uired for liquid fill) | | | | | | | |
| C4 - Traceable calibration certificate | | | | | | | C4 | |
| NH - Stainless steel tag wired to case | | | | | | | | |
| NN - Paper tag | | | | | | | | |
| Ranges (see range table on page 38 for all st | andard ranges) | | | | | | | |
| Single Scale | | | | | | | | |
| 100# - 100 psi | | | | | | | | 100# |

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| SIN | GLE SCALE | | | | |
|-------------------|------------|----------|-------------|------------|--------------------|
| Ξ | psi | bar | kPa | Мра | kg/cm ² |
| Vacuum | 30IMV | N1BR | N100KP | N0.1MP | N1KG |
| > | - | N1/0.6BR | N100/60KP | N0.1/0.6MP | N1/0.6KG |
| | 30IMV&15# | - | - | - | - |
| | - | N1/1.5BR | N100/150KP | N0.1/15MP | N1/1.5KG |
| | 30IMV&30# | - | - | - | - |
| pun | | N1/3BR | N100/300KP | N0.1/3MP | N1/3KG |
| Compound | 30IMV&60# | - | - | - | - |
| ទ | - | N1/5BR | N100/&500KP | N0.1/5MP | N1/5KG |
| | | - | - | - | - |
| | 30IMV&100# | | | | |
| | | N1/9BR | N100/900KP | N0.1/9MP | N1/9KG |
| | 15# | 1BR | 100KP | 0.1MP | 1KG |
| | - | 1.6BR | 160KP | 0.16MP | 1.6KG |
| | 30# | - | - | - | - |
| | - | 2.5BR | 250KP | 0.25MP | 2.5KG |
| | 60# | 4BR | 400KP | 0.4MP | 4KG |
| | - | 6BR | 600KP | 0.6MP | 6KG |
| | 100# | - | - | - | - |
| | | 10BR | 1000KP | 1MP | 10KG |
| | 160# | - | - | - | - |
| | 200# | - | - | - | - |
| | - | 16BR | 1600KP | 1.6MP | 16KG |
| | 300# | - | - | - | - |
| Positive Pressure | - | 25BR | 2500KP | 2.5MP | 25KG |
| Pres | 400# | - | - | - | - |
| sitive | 600# | 40BR | 4000KP | 4MP | 40KG |
| Pos | 800# | - | - | - | - |
| | - | 60BR | 6000KP | 6MP | 60KG |
| | 1000# | - | - | - | - |
| | 1500# | 100BR | 10000KP | 10MP | 100KG |
| | 2000# | - | - | - | - |
| | - | 160BR | 16000KP | 16MP | 160KG |
| | 3000# | - | - | - | - |
| | - | 250BR | 25000KP | 25MP | 250KG |
| | 4000# | - | - | - | - |
| | 5000# | - | - | - | - |
| | 6000# | 400BR | 40000KP | 40MP | 400KG |
| | - | 600BR | 60000KP | 60MP | 600KG |
| | 8000# | - | - | - | - |
| | 10000# | - | - | - | - |
| | 15000# | 1000BR | 100000KP | 100MP | 1000KG |

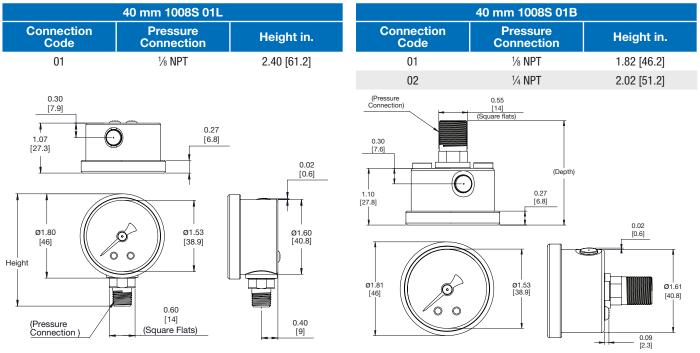
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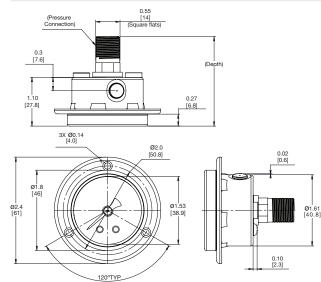
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DIMENSIONS in [] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

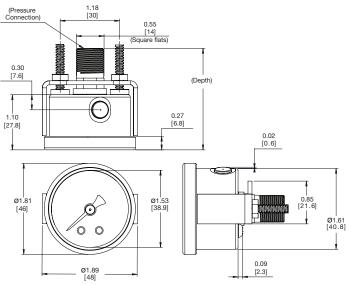


| 40 mm 1008S XFF | | | | |
|--------------------|------------------------|-------------|--|--|
| Connection Code | Pressure Connection | Height in. | | |
| 01 | 1/8 NPT | 1.82 [46.2] | | |
| 02 | 1⁄4 NPT | 2.02 [51.2] | | |



| Panel Cutout Dimensions for 40 mm Gauge | | | | |
|---|------------------|------------------|--|--|
| 40 mm (1½″) | Min. Cutout Dia. | Max. Cutout Dia. | | |
| XUC | 1.65″ [42] | 1.69″ [43] | | |
| XFF | 1.73″ [44] | 1.77″ [45] | | |

| 40 mm 1008S 01B XUC | | | | |
|---------------------|------------------------|-------------|--|--|
| Connection Code | Pressure Connection | Height in. | | |
| 01 | 1/8 NPT | 1.82 [46.2] | | |
| 02 | 1/4 NPT | 2.02 [51.2] | | |



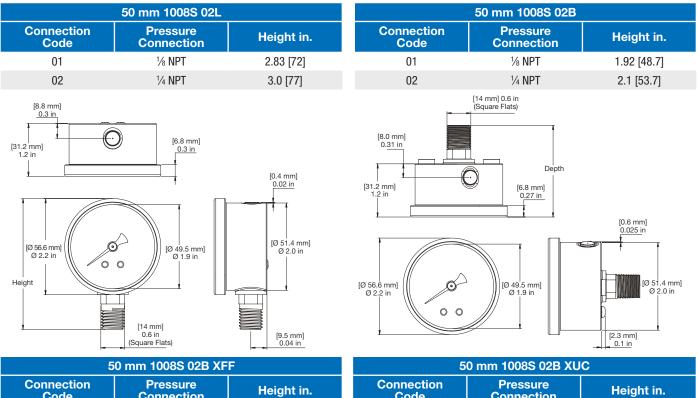
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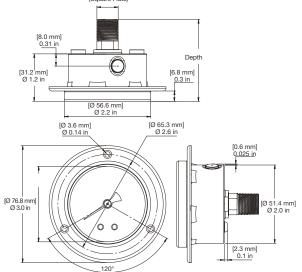
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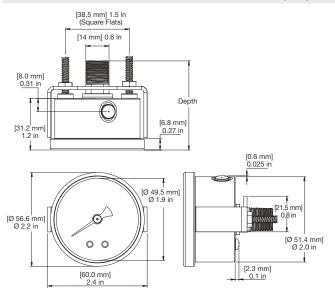


| Connection Code | Pressure Connection | Height in. |
|--------------------|------------------------|-------------|
| 01 | 1/8 NPT | 1.92 [48.7] |
| 02 | ¹ /4 NPT | 2.1 [53.7] |
| [14 mm] (Square | | |



| Panel Cutout Dimensions for 50 mm Gauge | | | | |
|---|------------------|------------------|--|--|
| 50 mm (2´) | Min. Cutout Dia. | Max. Cutout Dia. | | |
| XUC | 2.07" [52.5] | 2.11" [53.5] | | |
| XFF | 2.15 [54.5] | 2.19 [55.5] | | |

| 50 mm 1008S 02B XUC | | | | |
|---------------------|------------------------|-------------|--|--|
| Connection Code | Pressure Connection | Height in. | | |
| 01 | 1/8 NPT | 1.92 [48.7] | | |
| 02 | 1/4 NPT | 2.1 [53.7] | | |



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